

# Clutch Installation

## On Type 1

- **READ THE MANUAL FIRST!**
- *You will need a FLAT surface to complete this repair for your safety.*
- **READ ALL OF THIS PROCEDURE SEVERAL TIMES SO THAT YOU UNDERSTAND IT. DO NOT PERFORM THE PROCEDURE OUT OF ORDER. THIS WILL RESULT IN DEATH OR SERIOUS INJURY.**
- Read our [Safety](#) page too.
- Get the full size photos from [Clutch Installation](#) page

### TOOLS NEEDED:

1. Straight (slotted or "Prince") screwdriver
2. 8,10,13,17, 19 mm wrench
3. 8,10,13,17,19mm socket 3/8 or 1/2 inch drive
4. 1/2 or 3/8 drive ratchet



5. Engine dolly (not required but VERY helpful)
6. Floor Jack (4000 lbs. capacity)
7. 2 jack stands
8. 2 Wheel Chocks
9. Tire iron or "Tire Star"



10. Clutch Alignment tool or a pilot shaft
11. A second person (very helpful, but not required)



## Parts needed:



1. Clutch disc (part# 311-141-031D)

## Procedure for Installation

1. Clean off the pressure plate of all debris using carburetor cleaner or other



such spray solvent.

2. Place the alignment tool or pilot shaft into the clutch disc then insert into



flywheel as shown

3. Place the pressure plate into position, align the plate with the mark made



in [Clutch Removal](#) and insert the six 13mm bolts

4. Tighten down the bolts in the correct order as shown



5. [Torque](#) all bolts down in the order shown

6. Remove clutch alignment tool or pilot shaft.

7. Use the procedure listed on [Engine Installation](#) page.

8. Lower the VW using [Lowering procedure page](#).

9. Reconnect Negative and positive Battery terminal connections as shown on [Battery Installation page](#).

10. **YOU ARE DONE!!!!!!!!!!**

